

# INTERNATIONAL SEARCH REPORT

International application No.  
PCT/CA2004/001475

## A. CLASSIFICATION OF SUBJECT MATTER

IPC [7]: B29C 33/34, B29C 47/00, B29D 23/00

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  
IPC [7]: B29C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base, and, where practicable, search terms used)  
Delphion, Esp@cenet, Questel-Orbit (Pluspat), CIPO-Techsource with keywords, such as, moving mold, cooling and corrugate.

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
P, A	CA2,403,223 A1 (LUPKE, M. A. A. et al.) 11 March 2004 (11.03.04) the whole document	1-9, 12-16
A	US4,492,551 (HEGLER, W. et al.) 8 January 1985 (08.01.85) the whole document	1-9, 12-16
A	CA2,468,268 A1 (FLOYD, G. S. et al.) 10 July 2003 (10.07.03) Fig. 16, page 15, lines 23-30	1-9, 12-16
A	JP8,103,948 A (NAKAMURA, Y. et al.) 23 April 1996 (23.04.96) Figs 3-8	1

Further documents are listed in the continuation of Box C.

(x) Patent family members are listed in annex.

* Special categories of cited documents :	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"A" document defining the general state of the art which is not considered to be of particular relevance	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"E" earlier application or patent but published on or after the international filing date	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"&" document member of the same patent family
"O" document referring to an oral disclosure, use, exhibition or other means	
"P" document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international-type search  
15 Nov. 2004 (15-11-2004)

Date of mailing of the international-type search report  
21 January 2005 (21-01-2005)

Name and mailing address of the ISA/  
Commissioner of Patents  
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Patent Document Cited in Search Report	Publication Date	Patent Family Member(s)	Publication Date
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JP8103948 A	23-04-1996	JP8103948 A	23-04-1996